

ADJ DIES

MANUALLY ADJUSTABLE AXIAL 90 DEGREES CUT AND FORM DIE

*Cut and Form Axial Components to 90 degrees
Adjustable for Center Spacing and Cut Length*

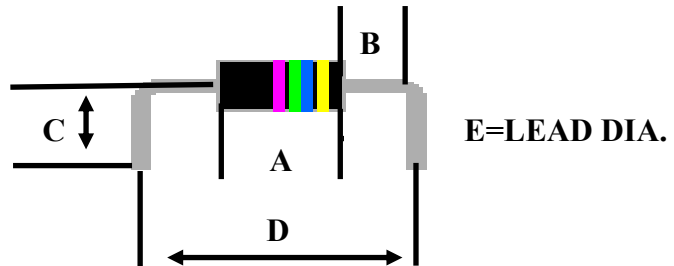
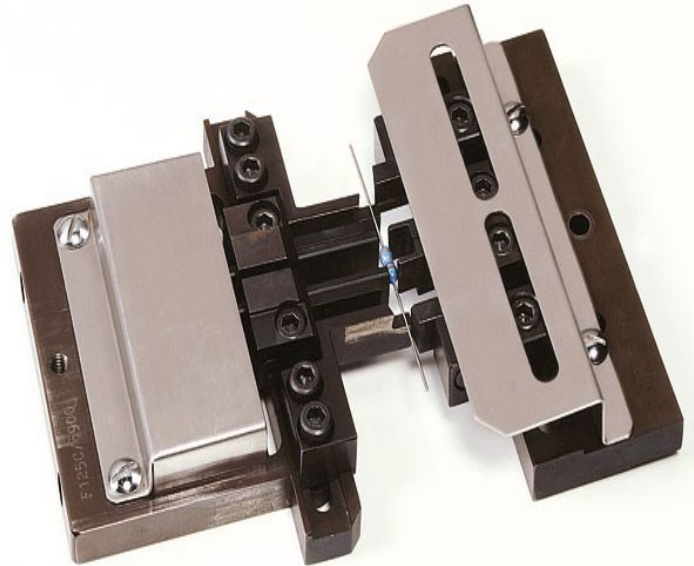
Choose from Two Models

- **ADJ-1** cuts and forms component leads up to 0.038" (.96mm).
- **ADJ-2** cuts and forms component leads up to 0.060" (1.5mm).
- Both dies available for automatic or single stroke cutting and forming.

Manual Adjust Tooling Change

- Adjustable center spacing and cut length.
- Adjustable body length and lead diameter.

The **ADJ Series** cuts and forms axial component leads to 90 degrees. Once formed, the component is ready for insertion. The linear stroke die clamps all leads before any cutting or forming occur, eliminating fracture or damage at lead to body exit. Bending is done by a steel former which eliminates marking or nicking of the lead, providing Mil-Spec quality. Setting are easily changed in a matter of minutes by simply loosening the socket head cap screws and making the necessary changes. Secure the tooling, and you are ready to process repeatable forms each and every time.



	ADJ-1		ADJ-2	
	Min.	Max.	Min.	Max.
A	0	2.00"	0	1.09"
B	.045"	var.	.060"	var.
C	.200"	.700"	.275"	.700"
D	.300"	1.250"	.400"	1.26"
E	.015"	.032"	.038"	0.060"



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